



Dart Aerospace Ltd.
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D3208-3**Job Sheet 182967****Part No:** D3208-3**Job Qty:** 6 ea**Part Name:** Pedal Mount Angle**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/7/18**Job Tracking No:****Due Date:** 9/14/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:**

Note: DWG REV C SHEETS 3,4 IPP: B 04.05.25 Material changed for Step 4 KJ/JLM IPP Rev:C Now on Waterjet
06-10-12 JLM IPP REV D:PER REV B 12-03-23 JLM VERIFIED BY:EC IPP REV:C 12.04.20 as per dwg rev.C
DD verf:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		18/09/18
100	Waterjet	6 pcs	9/14/18	9/14/18	0.00	0.30	Waterjet1		18/09/18 DAS
120	QC	6 pcs	9/14/18	9/14/18	0.00	0.00	QC8		SEP 10 2018 68
130	Brake NC	6 pcs	9/14/18	9/14/18	0.02	0.27	Brake NC 2		DA 8 9-89
140	QC	6 pcs	9/14/18	9/14/18	0.00	0.00	QC5		41
150	HandFinish	6 pcs	9/14/18	9/14/18	0.00	0.24	HandFinish1		D. B. 18/09/18 15
160	QC	6 pcs	9/14/18	9/14/18	0.00	0.00	QC7-2		40
170	Packaging	6 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1	57025	9/18/18 26 2019
180	QC21-SA	6 Ea	9/14/18	9/14/18	0.00	0.00	QC21		DAE 21 9-89
Part Op 100 - 1-Cut as per Dwg D3208									
Descriptions:									
FEB 26 2019									

19.02.25

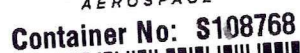
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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.3954 sf (.0659 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	228	0



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Part: D3208-3
Job No: 182967
Serial No/Batch: S108768
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 09/10/18

2020

22.0.91

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Pedal Mount Angle	0.098inches + 0.005 - 0.001	0.103 0.097		
2	Pedal Mount Angle	1.651inches ± 0.010	1.661 1.641		
3	Pedal Mount Angle	5.250inches ± 0.010	5.260 5.240		
4	Pedal Mount Angle	0.063inches ± 0.010	0.073 0.053		

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